

**MM5 forgácstörő, negatív**

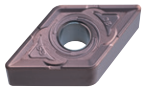
• **Megjegyzés:** a DNMG 1104..nél a max. ap = 3,0 mm és az f = 0,1 - 0,35 mm/ford.

| F<br>finish<br>simító                                                             | M<br>közepes | R<br>nagyoló | ISO-jelölés     | ISO P | ISO M | ISO K | ISO N | ISO S | ISO H | Minőség | Cikkszám       | €     |
|-----------------------------------------------------------------------------------|--------------|--------------|-----------------|-------|-------|-------|-------|-------|-------|---------|----------------|-------|
|  |              |              | DNMG 110404-MM5 | ○     | ●     |       |       |       |       | APM25T  | 10 366634 0121 | 14,50 |
|                                                                                   |              |              | DNMG 110408-MM5 | ○     | ●     |       |       |       |       | APM25T  | 10 366634 0221 | 14,50 |
|                                                                                   |              |              | DNMG 150604-MM5 | ○     | ●     |       |       |       |       | APM25T  | 10 366634 0321 | 17,20 |
|                                                                                   |              |              | DNMG 150608-MM5 | ○     | ●     |       |       |       |       | APM25T  | 10 366634 0421 | 17,20 |

3135

| ISO                                     | APM25T                            |
|-----------------------------------------|-----------------------------------|
| ISO P<br>Acél                           | Vc = 60 - 250                     |
| ISO M<br>Rozsdamentes                   | Vc = 60 - 250                     |
| Vc = [m/min]<br>f = [mm/U]<br>ap = [mm] | f = 0,14 - 0,4<br>ap = 0,25 - 4,0 |

**GS forgácstörő, negatív**

| F<br>simító                                                                       | M<br>közepes | R<br>nagyoló | ISO-jelölés    | ISO P | ISO M | ISO K | ISO N | ISO S | ISO H | Minőség | Cikkszám       | €     |
|-----------------------------------------------------------------------------------|--------------|--------------|----------------|-------|-------|-------|-------|-------|-------|---------|----------------|-------|
|  |              |              | DNMG 110404-GS |       | ●     |       |       | ●     |       | PHH920  | 10 333578 0794 | 11,75 |
|                                                                                   |              |              | DNMG 110408-GS |       | ●     |       |       | ●     |       | PHH910  | 10 333578 0795 | 11,75 |
|                                                                                   |              |              | DNMG 150404-GS |       | ●     |       |       | ●     |       | PHH920  | 10 333578 0894 | 11,75 |
|                                                                                   |              |              | DNMG 150408-GS |       | ●     |       |       | ●     |       | PHH910  | 10 333578 0895 | 11,75 |
|                                                                                   |              |              | DNMG 150412-GS |       | ●     |       |       | ●     |       | PHH920  | 10 333578 0194 | 15,40 |
|                                                                                   |              |              | DNMG 150412-GS |       | ●     |       |       | ●     |       | PHH910  | 10 333578 0195 | 15,40 |
|                                                                                   |              |              | DNMG 150408-GS |       | ●     |       |       | ●     |       | PHH920  | 10 333578 0294 | 15,40 |
|                                                                                   |              |              | DNMG 150408-GS |       | ●     |       |       | ●     |       | PHH910  | 10 333578 0295 | 15,40 |
|                                                                                   |              |              | DNMG 150412-GS |       | ●     |       |       | ●     |       | PHH920  | 10 333578 0394 | 15,40 |
|                                                                                   |              |              | DNMG 150412-GS |       | ●     |       |       | ●     |       | PHH910  | 10 333578 0395 | 15,40 |
|                                                                                   |              |              | DNMG 150604-GS |       | ●     |       |       | ●     |       | PHH920  | 10 333578 0494 | 17,40 |
|                                                                                   |              |              | DNMG 150604-GS |       | ●     |       |       | ●     |       | PHH910  | 10 333578 0495 | 17,40 |
|                                                                                   |              |              | DNMG 150608-GS |       | ●     |       |       | ●     |       | PHH920  | 10 333578 0594 | 17,40 |
|                                                                                   |              |              | DNMG 150608-GS |       | ●     |       |       | ●     |       | PHH910  | 10 333578 0595 | 17,40 |
|                                                                                   |              |              | DNMG 150612-GS |       | ●     |       |       | ●     |       | PHH920  | 10 333578 0694 | 17,40 |
|                                                                                   |              |              | DNMG 150612-GS |       | ●     |       |       | ●     |       | PHH910  | 10 333578 0695 | 17,40 |

3148

| ISO                                     | PHH910                             | PHH920         |
|-----------------------------------------|------------------------------------|----------------|
| ISO M<br>Rozsdamentes                   | Vc = 130 - 250                     | Vc = 110 - 220 |
| ISO S<br>Szuperötvözetek                | Vc = 25 - 70                       | Vc = 20 - 60   |
| Vc = [m/min]<br>f = [mm/U]<br>ap = [mm] | f = 0,10 - 0,35<br>ap = 0,15 - 3,0 |                |

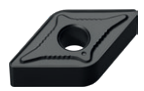
**SS forgácstörő, negatív**

| F<br>simító                                                                         | M<br>közepes | R<br>nagyoló | ISO-jelölés    | ISO P | ISO M | ISO K | ISO N | ISO S | ISO H | Minőség | Cikkszám       | €     |
|-------------------------------------------------------------------------------------|--------------|--------------|----------------|-------|-------|-------|-------|-------|-------|---------|----------------|-------|
|  |              |              | DNMG 150404-SS |       | ●     |       |       |       |       | PHS215  | 10 333623 0471 | 15,40 |
|                                                                                     |              |              | DNMG 150408-SS |       | ●     |       |       |       |       | PHS225  | 10 333623 0472 | 15,40 |
|                                                                                     |              |              | DNMG 150412-SS |       | ●     |       |       |       |       | PHS215  | 10 333623 0971 | 15,40 |
|                                                                                     |              |              | DNMG 150412-SS |       | ●     |       |       |       |       | PHS225  | 10 333623 0972 | 15,40 |
|                                                                                     |              |              | DNMG 150412-SS |       | ●     |       |       |       |       | PHS215  | 10 333623 1371 | 15,40 |
|                                                                                     |              |              | DNMG 150412-SS |       | ●     |       |       |       |       | PHS225  | 10 333623 1372 | 15,40 |
|                                                                                     |              |              | DNMG 150604-SS |       | ●     |       |       |       |       | PHS215  | 10 333623 1871 | 16,30 |
|                                                                                     |              |              | DNMG 150604-SS |       | ●     |       |       |       |       | PHS225  | 10 333623 1872 | 16,30 |
|                                                                                     |              |              | DNMG 150608-SS |       | ●     |       |       |       |       | PHS215  | 10 333623 2371 | 16,30 |
|                                                                                     |              |              | DNMG 150608-SS |       | ●     |       |       |       |       | PHS225  | 10 333623 2372 | 16,30 |
|                                                                                     |              |              | DNMG 150612-SS |       | ●     |       |       |       |       | PHS215  | 10 333623 2871 | 16,30 |
|                                                                                     |              |              | DNMG 150612-SS |       | ●     |       |       |       |       | PHS225  | 10 333623 2872 | 16,30 |

3148

| ISO                                     | PHS215                          | PHS225        |
|-----------------------------------------|---------------------------------|---------------|
| ISO M<br>Rozsdamentes                   | Vc = 55 - 240                   | Vc = 55 - 240 |
| Vc = [m/min]<br>f = [mm/U]<br>ap = [mm] | f = 0,1 - 1,0<br>ap = 0,3 - 6,4 |               |

**Forgácstörő RM**

| F<br>simító                                                                         | M<br>közepes | R<br>nagyoló | ISO-jelölés    | ISO P | ISO M | ISO K | ISO N | ISO S | ISO H | Minőség | Cikkszám       | €     |
|-------------------------------------------------------------------------------------|--------------|--------------|----------------|-------|-------|-------|-------|-------|-------|---------|----------------|-------|
|  |              |              | DNMG 150608-RM | ●     | ●     |       |       | ●     |       | HC7820  | 10 311544 0112 | 16,50 |
|                                                                                     |              |              | DNMG 150612-RM | ●     | ●     |       |       | ●     |       | HC7820  | 10 311544 0212 | 16,50 |

3147

| ISO                                     | HC7820                            |
|-----------------------------------------|-----------------------------------|
| ISO P<br>Acél                           | Vc = 50 - 140                     |
| ISO M<br>Rozsdamentes                   | Vc = 80 - 220                     |
| ISO S<br>Szuperötvözetek                | Vc = 40 - 60                      |
| Vc = [m/min]<br>f = [mm/U]<br>ap = [mm] | f = 0,22 - 0,40<br>ap = 1,5 - 4,0 |